

Date: Monday, 04/05/2009 1:28:06 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DUAL DISABLING KIT (350)
Job Number : 47712	
Estimate Number : 11944	
P.O. Number :	Part Number : D350740011
This Issue : 04/05/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 46926	Material :
Written By :	Due Date : 11/05/2009 Qty: 1 Um: Each
Checked & Approved By : <u>C209/05/04</u>	
Comment : Est Rev:E Re-Format 06-01-13 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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C209/05/04 x1



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

S 09/05/04

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3371041	Pedal Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3371-041	Pedal Lock Assembly	B45750

Ensure that keys are attached

C 420A

S 09/05/04 (x1)

4.0	D3372041	Collective Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3372-041	Collective Lock Assembly	B45748

Ensure that keys are attached

C 420A

S 09/05/04 (x1)

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Seq. #:

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Description :

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

8 02/05/04

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-740-011

Location: _____

PPP Rev: _____

Rev B

AS 09/05/04 (X)

Record Key Numbers For The Following:

D3371-041

C420A

D3372-041

C420A

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/05/04

Job Completion



mf
09-05-04